

# Hi-Fi Products Service Bulletin

CSA-13

Sony Service Company - Technical Services  
A Division of Sony Electronics Inc.  
Sony Drive, Park Ridge, New Jersey 07656

**Model:** SS-U241

**No.** 424

**Subject:** Removal and re-assembly of Speaker Grille

**Date:** December 27, 1994

**Symptom:**

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Due to a temporary production change, the SS-U241 speakers manufactured in October and November of 1994 had the speaker grilles secured at the bottom two holes using Hot Melt glue. The applicable Serial Number range for this procedure is 8044738 ~ 8058376.

**Solution:**

To service this speaker, pry the grille off as instructed in the Service Manual (see below). When the repair has been completed, re-attach the grill using a water based white glue to secure the bottom two holes.



